



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4842-3
Job Sheet 178085



J/R

POSITIVE RECALL

EFFECTIVE 18-09-10 AUTH JD

RELEASED JD DATE 19-04-2

Part No: D4842-3

Job Qty: 6 ea

Part Name: Lower Cutter Body, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/26/18

Job Tracking No:

Due Date: 8/16/18

Created By: Marie Lajeunesse

Type: ~~SOLD~~ SKU

Description:

Note: URF 16-692 DWG REV B U/R SHEET 3 IPP REV: A NEW ISSUE JFS 13/04/30 VERIFY BY: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	7/16/18	7/16/18	0.00	0.00	Start Up Machining-3		Kt 2018-09-10
100	Bandsaw	6 pcs	7/16/18	7/16/18	0.00	0.54	Bandsaw1		Kt 2018-09-10
110	CNC Vertical Machining	6 pcs	7/16/18	7/16/18	0.54	7.50	HAAS1-5		Kt 2018-09-10
120	QC	6 pcs	7/16/18	7/16/18	0.00	0.00	QC2 Machining-3		Kt 2018-09-10
130	QC	6 pcs	7/16/18	7/16/18	0.00	0.00	QC8 Machining-3		SL 18-9-11
140	Outsource	6 pcs	7/16/18	7/16/18			ATG001-VC		CS 18-9-11
150	Packaging	6 pcs	7/16/18	7/16/18	0.00	0.00	Packaging2		SEs 27 2018
155	QC	6 pcs	7/16/18	7/16/18	0.00	0.00	QC5		DAS 38
180	Packaging	6 pcs	7/16/18	7/16/18	0.00	0.00	Packaging3-2	CC1289	OCT 04 2018
190	QC21-SA	6 Ea	7/16/18	7/16/18	0.00	0.00	QC21		OCT 05 2018

Part Op 100 - Cut Blank at 7.250"

Descriptions: 110 - 1-Machine per folio FB192

140 - Issue P/O to ATG : P0040983 - Black Anodize as per Dwg D4842

180 - ***IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M7075T6S1.000X5.000	7075-T6 Sheet1" Thick Plate X 5" Wide	3.6180 ft (.603 ea)	90-Start up Operation	

5104641

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M7075T6S1.000X5.000	4	13	0

Part Specifications



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaero.com

ot be found.

Plex 5/28/18 7:20 AM Dart.lajeunesse.marie

Container No: S108744



Part: D4842-3

Job No: 178085

Serial No/Batch: S108744

Revision:

Inspector:

Exp Date:

Instructions:

Date: 08/10/18

DART AEROSPACE LTD		Work Order: 178085
Description: Lower Cutter Body, LH		Part Number: D4842-3
Inspection Dwg: D4842	Rev: B	Page 1 of 1

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.13 x 45°	+/-0.030 x +/-0.5°	0.130x45	✓		Kt-05	Verm.
0.168	+0.003/-0.000	0.170	✓		Kt-01	Micrometre.
3.68	+/-0.030	3.68	✓		Kt-05	Verm.
0.43	+0.010/-0.000	0.437	✓		" "	" "
1.50	+/-0.030	1.500	✓		" "	" "
0.84	+/-0.030	0.843	✓		" "	" "
0.70	+/-0.030	0.700	✓		" "	" "
5.50	+/-0.030	5.500	✓		" "	" "
1.47	+/-0.030	1.470	✓		" "	" "
1.51	+/-0.030	1.510	✓		" "	" "
4.93	+/-0.030	4.93	✓		" "	" "
6.52	+/-0.030	6.520	✓		" "	" "
0.20	+/-0.030	0.200	✓		" "	" "
0.24	+/-0.030	0.250	✓		" "	" "
0.90	+/-0.030	0.900	✓		" "	" "
23.7°	+/-0.5°	23.7°	✓		CNC-17	A-G
6.8°	+/-0.5°	6.8°	✓		" "	" "
30.2°	+/-0.5°	30.2°	✓		" "	" "
0.360	+/-0.010	0.360	✓		Kt-05	Verm.
4.580	+/-0.010	4.580	✓		" "	" "
4.220	+/-0.005	4.220	✓		" "	" "
2.110	+/-0.005	2.110	✓		" "	" "
0.501	+/-0.010	0.501	✓		" "	" "
4.830	+/-0.010	4.830	✓		" "	" "
4.440	+/-0.005	4.440	✓		" "	" "
3.420	+/-0.005	3.420	✓		" "	" "
2.400	+/-0.005	2.400	✓		" "	" "
1.200	+/-0.005	1.200	✓		" "	" "
Ø0.177	+0.005/-0.001	0.177	✓		" "	" "
2.400	+/-0.005	2.400	✓		" "	" "
4.601	+/-0.010	4.601	✓		" "	" "
0.400	+/-0.010	0.400	✓		" "	" "

Measured by: KJ	Checked by: JL	QC Inspector:
Date: 2018-09-09	Date: 18-9-11	Date:

Engineering Approval: (if necessary)	Date:
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Rev	Date	Change	Revised by	Approved
A	15.10.14	New Issue	KJ	

PURCHASE ORDER



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
PO040983

Supplier: ATG001-VC A.T.G. Industries Inc 731 INDUSTRIELLE ROAD ROCKLAND ON K4K 1T2 Canada Phone: 613-446-4544 Fax: 613-446-4556	PO No: PO040983 PO Date: 9/11/18 Due Date: 10/5/18 Purchase Order Revision: Revision Date: Ship-To Contact: Tsimiklis, ChrisoulaPhone:
Attention: Lalande, Marc-Andre	Via: Ground Pymt Terms: Net 30 Freight Terms: Special Comments:
Ship To: 1270 Aberdeen Street Hawkesbury ON K6A 1K7 Canada Phone: 613-632-5200	

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	178084	D4842-4	Lower Cutter Body, RH Issue P/O to ATG :	Firmed	-	10/5/18	6 pcs	0 pcs	6 pcs	\$11.10/pcs	\$66.60
2	178085	D4842-3	Lower Cutter Body, LH Issue P/O to ATG : 1- Black Anodize as per Dwg D4842	Firmed	-	10/5/18	6 pcs	0 pcs	6 pcs	\$11.10/pcs	\$66.60
3	182247	647.7912	Clip ISSUE P/O: Hard Anodize, Color Black and Prime As Per Dwg. 647.7900	Firmed	-	10/5/18	56 pcs	0 pcs	56 pcs	\$10.45/pcs	\$585.20
4	181356	647.1613	Doublet Issue P/O to ATG : 1- Black Anodize as per Dwg, SEE NOTE #3 2- PRIME AS PER DWG, SEE NOTE #3 Certification of Conformity is required	Firmed	-	10/5/18	40 pcs	0 pcs	40 pcs	\$8.75/pcs	\$350.00
5	181374	647.7918	Bracket ISSUE P/O: HARD ANODIZE, COLOR BLACK AS PER DWG. (SEE NOTE 2)	Firmed	-	10/5/18	30 pcs	0 pcs	30 pcs	\$11.75/pcs	\$352.50
6	179154	646.3310	LH Half - Upper Cutter Assembly Issue P/O to ATG : 1- Black Anodize as per Dwg 646.3300	Firmed	-	10/5/18	16 pcs	0 pcs	16 pcs	\$18.95/pcs	\$303.20

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PURCHASE ORDER



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PURCHASE ORDER
PO040983

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
7	179155	646.3311	RH Half - Upper Cutter Assembly Issue P/O to ATG :	Firmed	-	10/5/18	16 pcs	0 pcs	16 pcs	\$18.95/pcs	\$303.20
8	178573	RBT400213-1	Tab Bender Body -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	-	10/5/18	12 pcs	0 pcs	12 pcs	\$13.35/pcs	\$160.20
Grand Total:											\$2,187.50

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 9/17/18 10:13 AM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916129

Date: 26-Sep-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
✓ 6 ea	Part: D4842-4 ✓ Lower Cutter Body, RH Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils). Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (.1 - 2 mils) per drawing. Job: 23732 PO: PO040983 ✓ Line: 1	Rev: B	
✓ 6 ea	Part: D4842-3 ✓ Lower Cutter Body, LH Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils). Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (.1 - 2 mils) per drawing. Job: 23733 PO: PO040983 ✓ Line: 2	Rev: B	
✓ 40 ea	Part: 647.1613 ✓ Doubler Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils). Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23735 PO: PO040983 ✓ Line: 4	Rev: A	
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>26/09/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of Made in Canada.			

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A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

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Fax: (613) 446-4556

Pack List

Number: 916129

Date: 26-Sep-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

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Terms		Ship Via
		ATG Delivery
Quantity	Description	
	receipt.	
Made in Canada.		